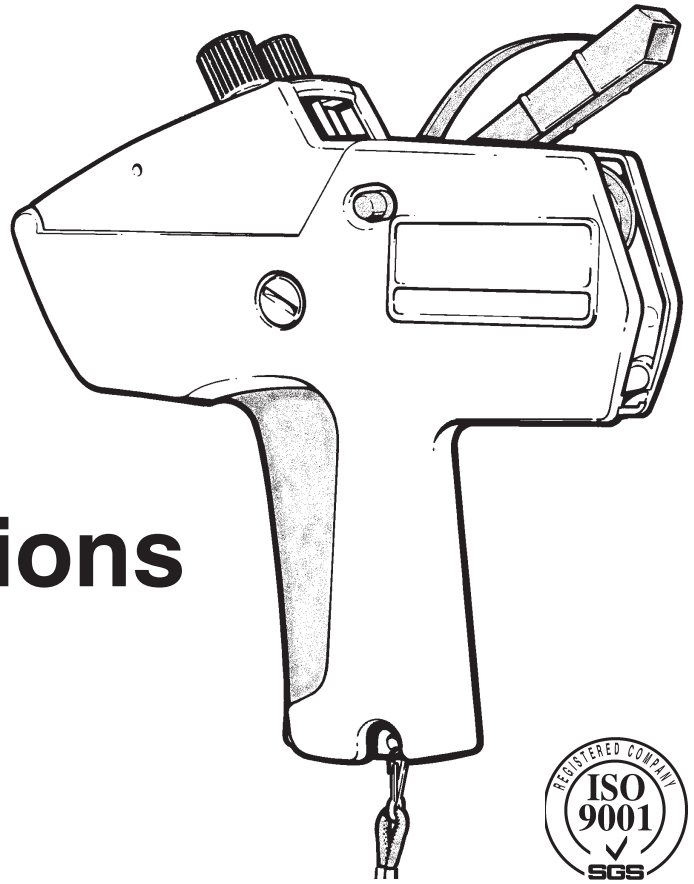


# Monarch<sup>®</sup> 1115<sup>®</sup> Labeler

## Operating Instructions

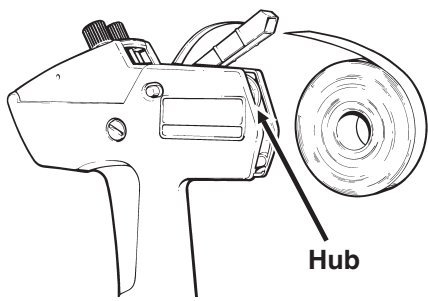


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### LOADING LABELS & SETTING PRINT BANDS

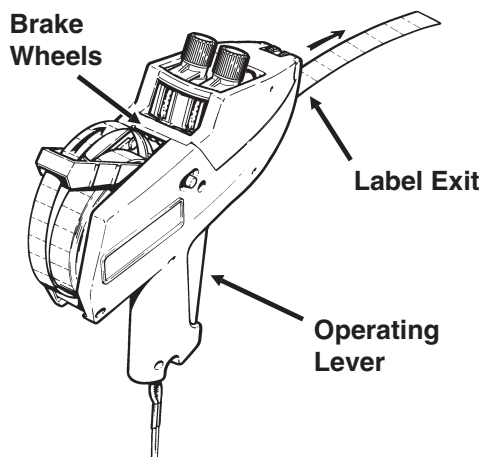
#### LOADING LABELS

**1** Slide label roll between hubs. Discard first fourteen labels and backing paper.



Hub

**2** Squeeze operating lever and feed label strip over spring and under brake wheels until about twelve labels come out.

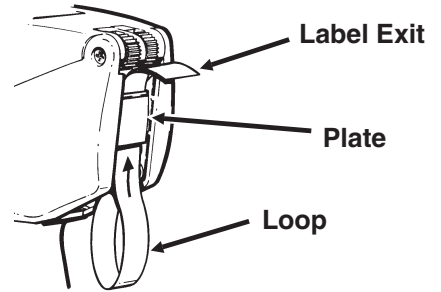


Brake  
Wheels

Label Exit

Operating  
Lever

**3** Feed label strip up under plate until two labels come out. Rewind label roll until loop is removed.

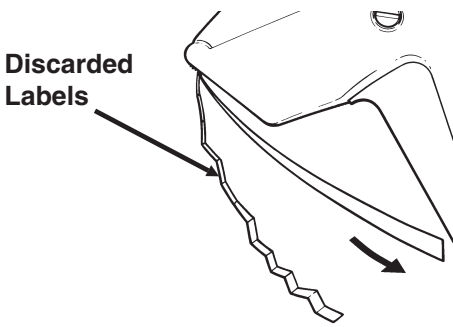


Label Exit

Plate

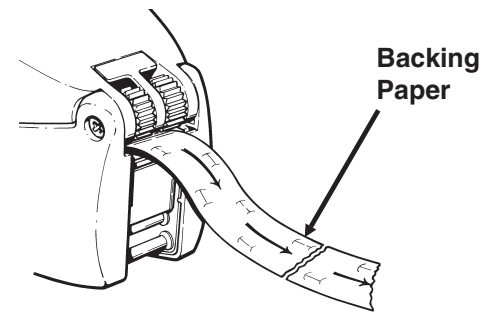
Loop

**4** Pull backing paper to the end of the operating lever, separating labels from backing paper.



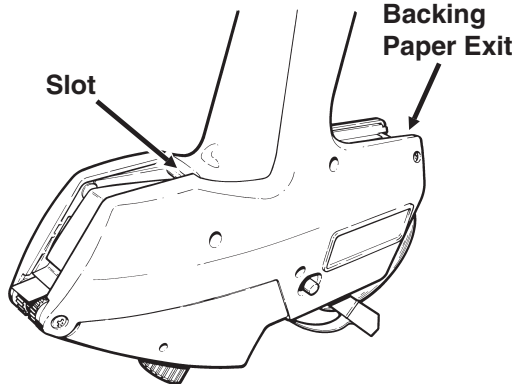
Discarded  
Labels

**5** Tear backing paper evenly between cuts, close to the end of the strip as shown.



Backing  
Paper

**6** Hold labeler upside down and while squeezing operating lever, feed backing paper into slot. Squeeze operating lever eight times until backing paper comes through the rear exit.



Slot

Backing  
Paper Exit

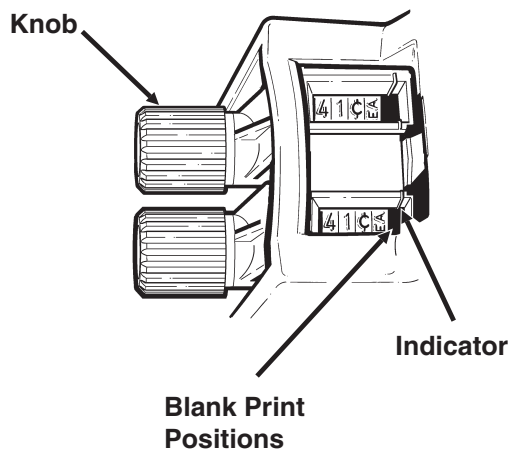
**7** If backing paper does not become taut and exit at rear: Turn labeler upside down, squeeze operating lever and pull backing paper out of slot. Repeat steps, 4, 5, and 6.

#### SETTING PRINT BANDS

**1** Pull the knob until the indicators point to the desired band.

**2** Turn the knob until the indicators point to desired character or blank.

**3** Set all bands and push the knob in all the way.



Knob

Indicator

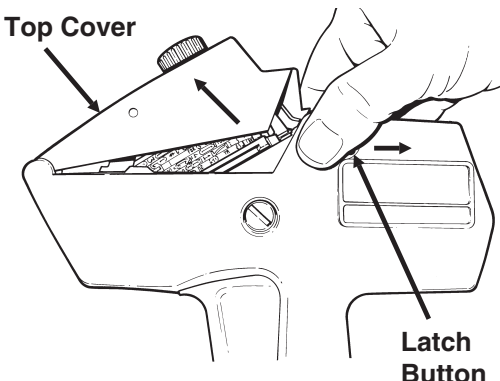
Blank Print  
Positions

**4** Print a sample label to insure information is correct.

**5** If the character prints **UPSIDE DOWN**, turn the band until you can read the characters correctly. The desired character may be coated with ink.

#### INKING

**1** Move two latch buttons toward label roll and swing top cover away from print head.



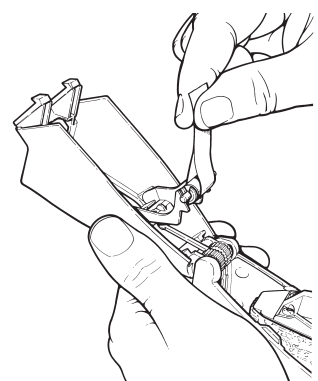
Top Cover

Latch  
Button

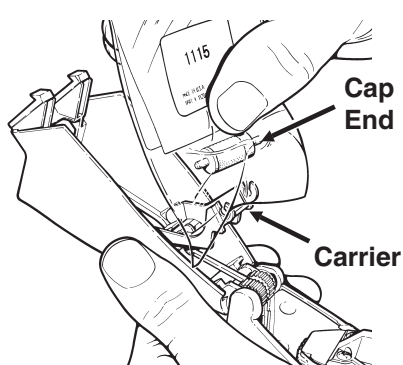
**2** Fold a piece of scrap backing paper.



**3** Insert folded backing paper between ink roll and carrier. Pull to snap old ink roll free.



**4** Cut off end of ink roll package. Using package to protect fingers, slide carrier into package and snap new ink roll into carrier.



Cap  
End

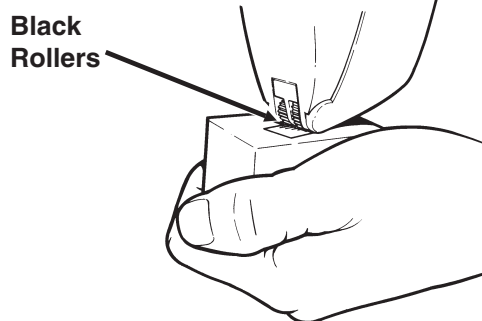
Carrier

**5** Snap top cover closed.

## OPERATION

**1** Squeeze and release operating lever.

**3** Pull labeler to apply label.  
(Gentle wiping motion.)



**2** Place black rollers on item to be labeled.

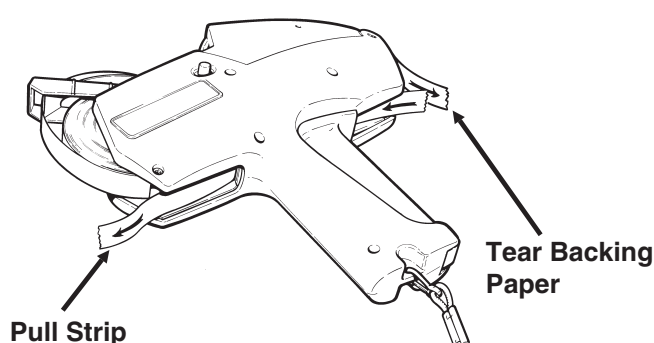
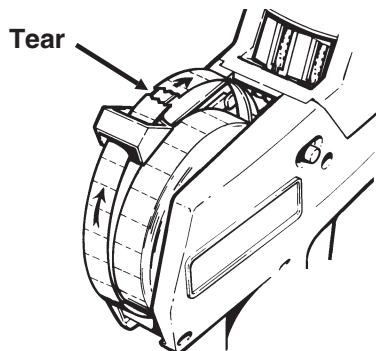
**DO NOT POUND** labeler when applying labels.

## REMOVING SUPPLIES

**1** Tear label strip at label roll as shown and pull label roll from between hubs.

**2** Tear backing paper strip. Pull label strip from labeler.

**3** Squeeze and release operating lever until backing paper is free to be pulled out.

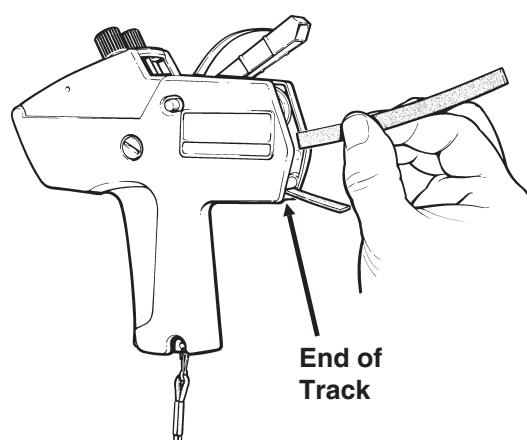
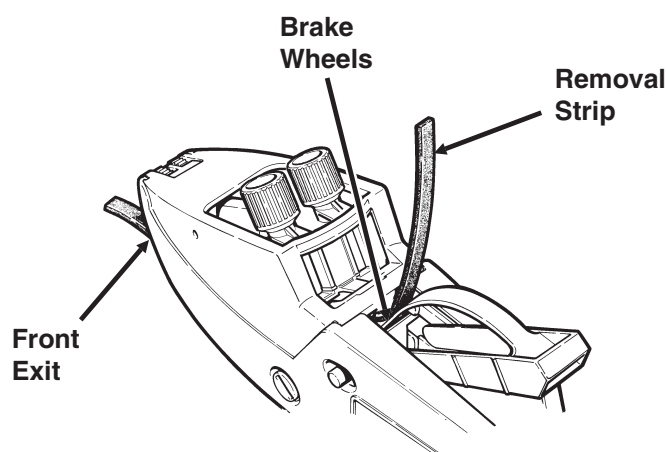


## MAINTENANCE

**1** With label roll removed, check label track and backing paper track for stray labels.

**2** Clear label track by squeezing operating lever and feeding label removal strip under brake wheels and out front of labeler.

**3** To clear backing paper track:  
**a.** Insert label removal strip in end of track to loosen stray labels.  
**b.** Insert label removal strip as shown, using corner to remove stray labels.

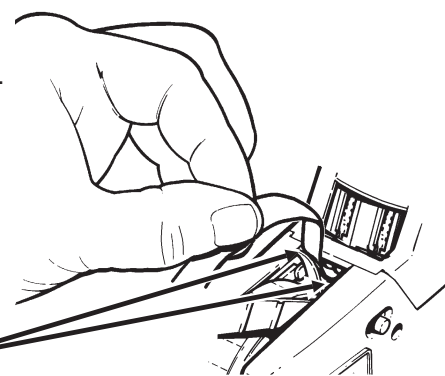


## OPERATION, REMOVING SUPPLIES & MAINTENANCE

### LUBRICATION

If adhesive buildup occurs, lubricate as shown with labels loaded.

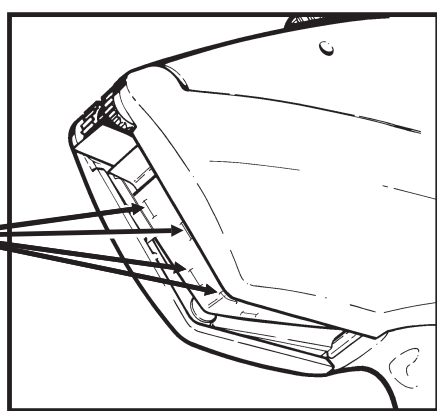
Monarch lubricant is recommended.



**Lubricate:**  
One drop each side of label chute between spring and backing paper.

**Lubricate:**  
One drop each spot on backing paper (total of four drops). Spread with finger.

**DO NOT OVER LUBRICATE!**



### PRINT ADJUSTMENT

**1** Print location is correct when extreme right-hand and left-hand characters are located as shown.

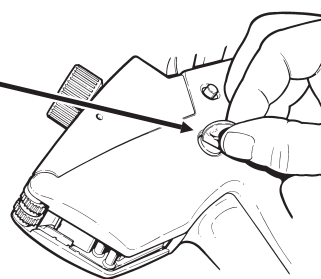
Approx. 1/16 inch (1.6 mm) → || ←



→ || ← Approx. 1/16 inch (1.6 mm)

**2** Place small coin in feedwheel button slot.

**Feedwheel Button Slot**



**3** Push feedwheel button **IN COMPLETELY** and turn slightly clockwise if print is too far left or slightly counterclockwise if print is too far right. Adjustment made without completely depressing button are temporary.

**4** Repeat steps 2 and 3 until print is correctly located.

### TROUBLESHOOTING

Trouble	Remedy
Characters not printing. Bands not inked.	Check ink roll per <b>Inking</b> instructions.
Labels feed slowly or hesitantly.	Follow <b>Lubrication</b> and <b>Maintenance</b> Instructions.
Labels will not feed.	Reload per instructions. Use correct supplies.
	Follow <b>Maintenance</b> instructions.
Print incorrectly located.	Follow <b>Print Adjustment</b> instructions.
Printing smeared or distorted.	Print several labels (15 to 25) to use up excess ink.
Printing too light.	Squeeze operating lever harder during operation.

#### Warranties

Product warranty statements may vary from country to country. Please contact the authorized PAXAR/Monarch representative in your country for details.

Visit [www.paxar.com](http://www.paxar.com) for sales, service, supplies, information, and telephone numbers of our locations throughout the world.

**TOLL FREE:**  
**1-800-543-6650 (In the U.S.A.)**  
**1-800-263-4650 (In Canada)**